# DAYA

## KASTNFORGE SOLUTIONS

AN ISO 9001:2015 CERTIFIED COMPANY

OFFICE:-2<sup>ND</sup> Floor, 93, RAJOURI GARDEN BAREWAL ROAD, LUDHIANA

WORKS:-536/24, SUA ROAD, DHANDARI KALAN, LUDHIANA, PUNJAB, 141011

## FORGING FACILITIES

- 5 numbers of Drop Forge Hammers with capacity ranging up to 2.5 tons capable to forge component weight up to 25 kgs per piece.
- 2 numbers Heavy press Machine to crop bar up to 75mm.
- 2 number Hot Forging Press range upto 600 kgs capable to forge up to 500 grams to maintain critical tolerances.
- Knuckle Joint presses for cold forging or coining process
- Heating of billets and rounds on Induction Heaters capacity up to 350 KW with Coil Dia up to 65 mm.
- Mechanical Power Presses with capacity up to 200 Ton for Trimming Operation
- Shot Blasting Machines for shot blasting of Forged pieces.
- In-house Facility of Captive Power Plant with backup generators of 380 KVA to ensure uninterrupted Power Supply to the plant.

## HOT FORGING





## COLD FORGING / COINING

#### • 2 NOS. KNUCKLE JOINT PRESS



## **TOOL ROOM & DIE DEVELOPMENT**

- In-house Die Mould manufacturing facility on Vertical Milling Centres (VMC) using Delcam.
- Software and capable to develop Forging Dies within 24 hours
- Conventional and Basic Machining Facilities for Milling, Shaping, Turning, Cutting, Grinding, Polishing, etc of Dies and Tools.









## **DIES & FIXTURES**

#### • WIRECUT & ZNC EDM MACHINE





## MACHINING FACILITES

- SPM DRILLING MACHINES
- POWER PRESSES
- HYDRAULIC PRESSES
- HYDROPNEUMATIC PRESSES FOR STAMPING
- SPM MILLING MACHINES
- INDUCTION HARDNENING MACHINES
- MIG WELDING MACHINES
- CONVENTIONAL LATHE MACHINES
- BELT GRINDERS
- SHOT BLASTING MACHINES

## **QUALITY CONTROL & ASSURANCE**

- Completely Laid Out procedures in Quality Assurance Manual to ensure consistency in Quality Control and Assurance Procedures at each stage of Production.
- In-house facility of Chemical and Metallurgical Laboratory to conduct Gravimetric Analysis of Raw Material to ensure the required Chemical and Metallurgical Composition of steel.
- Rockwell and Brinell Hardness Tester to check hardness of steel.
- Basic and Requisite Testing Equipments like Vernier Callipers, Micrometers, Dial gauges, Height Gauges, Standard gauges, etc. to check Quality Parameters at various stages of production.

## **TESTING**



## FINISHING & POILISHING

#### • SHOT BLAST & VIBRATOR





## PARACHUTE HARDWARE



## AUGER TOOTHS

















## FLIAL MOWER HAMMER BLADES



## **AUTOMOBILE PARTS**



## LASHING HARDWARE

















## HAY LOADER TINES



## **CONTAINER BODY FITTINGS**



### **OUR ESTEEMED CUSTOMERS**

- JCBL INDIA PVT. LTD.
- EASTMAN GROUP LUDHIANA
- TAFE (INDIA)
- JOHN DEERE (INDIA)
- PREET TRACTORS LTD.
- VISHAL COMBINES
- DASMESH COMBINES LTD.
- MANY MORE IN EXPORT AND DOMESTIC MARKET

01	Company Name	KASTNFORGE SOLUTIONS
02	Address	OFFICE: 2 <sup>nd</sup> FLOOR, 93, RAJOURI GARDEN, BAREWAL ROAD LUDHIANA 141012 INDIA WORKS: 536/24, Sua Road, Dhandari Kalan, Ludhiana-141011 (Punjab)
03	Ph. No	91-161-2552694, 7696076560
04	E-maiL	info@kastnforge.com
05	Website	www.kastnforge.com
06	GST No.	03ALOPS0747F1Z2
07	System	Working as per ISO 9001:2015



#### QUALITY POLICY

We as a team are determined to satisfy our customers by producing best quality products through Continual improvement in experience and technology

C.E.O